

The Absolute Arm range

Meet the world's first IP54-protected portable measuring arm, for portable 3D scanning and probing anywhere





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ABSOLUTEARM

AS1

The Absolute Arm

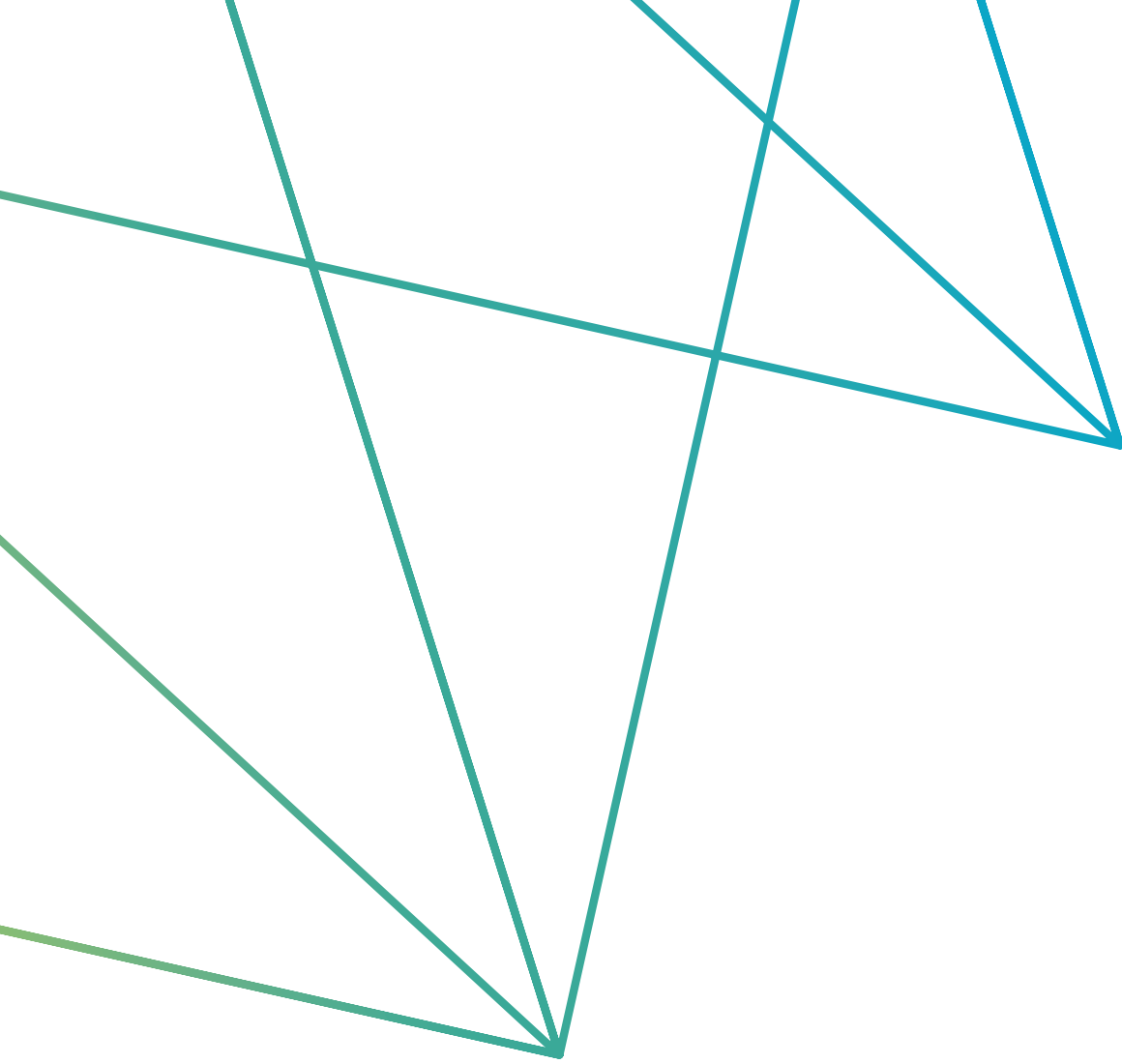
Designed for anywhere in the world.

The Absolute Arm is made for measurement anywhere, from the quality room to the shop floor, from the design table to a milling machine, from air-conditioned stability to humid and dusty workshops. Full IP54-rated protection – a world first for a portable measuring arm – supports this go-anywhere measurement concept, along with the Absolute Arm's easy portability and simple usability.

With four different 3D scanning options, the Absolute Arm is made for the future of industrial measurement. High-speed, high-productivity, user-friendly and highly versatile – this is a portable measuring arm that offers more than incremental changes, delivering the new features requested by users as they look to measure in ever more challenging environments.

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Robust hardware meets world-class performance.

The product of over 50 years of experience in developing articulated measuring arms, the Absolute Arm combines the latest advancements in materials and measurement science.

Every component has been designed with practicality, usability, stability and resilience in mind. This platform of innovative technology makes high-accuracy portable measurement effortless in any situation.

Movement

The unique **Zero-G Counter Balance** system and low-friction rotating grips reduce user fatigue and maximise accuracy by minimizing inertia.

Touch control

Multi-functional control buttons and a convenient **touchscreen OLED wrist display** put measurement control directly in the user's hand.

Measurement

A wide range of **probes and high-speed 3D scanners** combined with a choice of 7 sizes and 3 accuracy levels delivers endlessly flexible measurement functionality.

Feedback

Easy user interaction in even the harshest industrial environments through **visual, acoustic and haptic** feedback functions, including alerts for significant changes to ambient temperature, base stability and joint stresses.



Encoders

Patented **Absolute Encoders** within every articulated joint are exclusive to Hexagon and make the Absolute Arm the only portable measuring arm that has completely eliminated warm-up times and encoder referencing before use.

Materials

High-tech **carbon-fibre tube** construction ensures strength and thermal stability under any environmental conditions, and the improved frame structure of the latest-generation Absolute Arm delivers better repeatability, increased accuracy and better performance throughout the temperature range.

Protection

High-quality construction and sealing have allowed the Absolute Arm to be the world's first **IP54-rated** portable arm, as well as allowing for operation in environmental temperatures as low as 5 and as high as 45 degrees Celcius.

Security

The **HomeDock** and **SmartLock** features allow the arm to be stowed and locked in place between measurements, for greater security during transport, setup and station changes.

Portability

True **wireless** connectivity and **hot-swappable batteries** give greater flexibility when moving the arm around the shop floor, along with **full-speed WiFi** scanning performance.



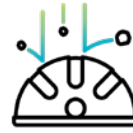
**Movement,
measurement
and monitoring
all around the world.**

The Absolute Arm was designed from the ground up with usability in mind. The goal is to deliver consistent, reliable and accurate results, whatever the experience level of the user.



Accuracy

The Absolute Arm range offers probing accuracy as fine as only 6 microns and scanning system accuracy to within 39 microns.



Resilience

Full IP54 protection combined with robust and shock-resistant transportation cases keeps the arm properly protected and in perfect condition wherever and however it's needed.



Portability

Even the largest Absolute Arm weighs less than 13 kilograms, making set-up and repositioning a quick and easy process.



Connectivity

Industry 4.0 ready with full 300 Hertz scanning performance over WiFi and simple integration within Hexagon's Smart Factory concept.



Productivity

The SHINE technology of the Absolute Scanner AS1 takes data quality to a new level without compromising on speed, while the Absolute Scanner AS1-XL decreases scan times for large parts thanks to its extra-wide laser scanline.



Asset management

The Absolute Arm is now compatible with the Metrology Asset Manager solution, allowing for monitoring and analysing device status in real-time, as with Hexagon laser tracker and CMM systems.



Repeatability

A patented kinematic probe joint minimises downtime by allowing all probes and scanners to be swapped on the fly with no need for realignment.



Monitoring

The SMART – Self-Monitoring Analysis and Reporting Technology – system provides full diagnostic monitoring for comprehensive measurement reliability.



Certification

Probing accuracy certified according to ISO 10360-12 as standard, along with full scanning system accuracy according to ISO 10360-8 Annex D. Accuracy verification can be performed directly by the user with a supplied CMM-certified artifact.



Compatibility

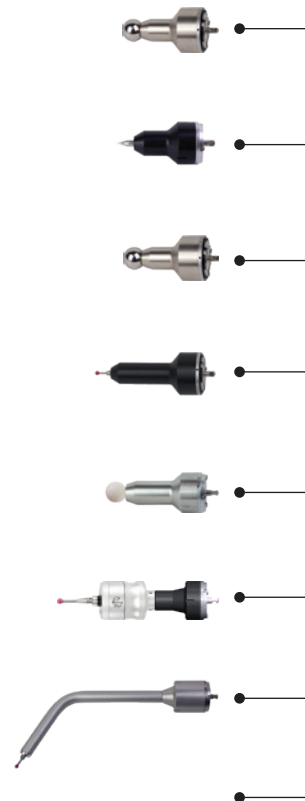
An established and reliable software interface that is compatible with and supported by all major portable metrology software packages.



All the tools for all the trades in all the world.

Every Absolute Arm is compatible with a wide range of probes, scanners and other accessories that make it without doubt the most versatile and multifunctional portable measuring arm in the world.

Scan with AS1, AS1-XL, RS5 or HP-L-8.9. Probe with almost a hundred different styli and tips, from angled to extended, from touch sensitive to infrared. Add functionalities like battery operation and WiFi connectivity with a Control Pack. Choose between stands, tripods and trolleys, screws, clamps or a magnetic base. Combine with every major metrology software on the market.





Absolute Scanner AS1
Flagship high-speed blue laser 3D scanning performance with IP54 protection.



Absolute Scanner AS1-XL
Wide-scanline and large-standoff blue laser 3D scanner with IP54 protection for inspection of large surfaces.



RS5 Laser Scanner
Reliable general-purpose 3D scanning.



HP-L-8.9 Laser Scanner
Entry-level 3D scanning for 6-axis systems



Look. Touch. Control.

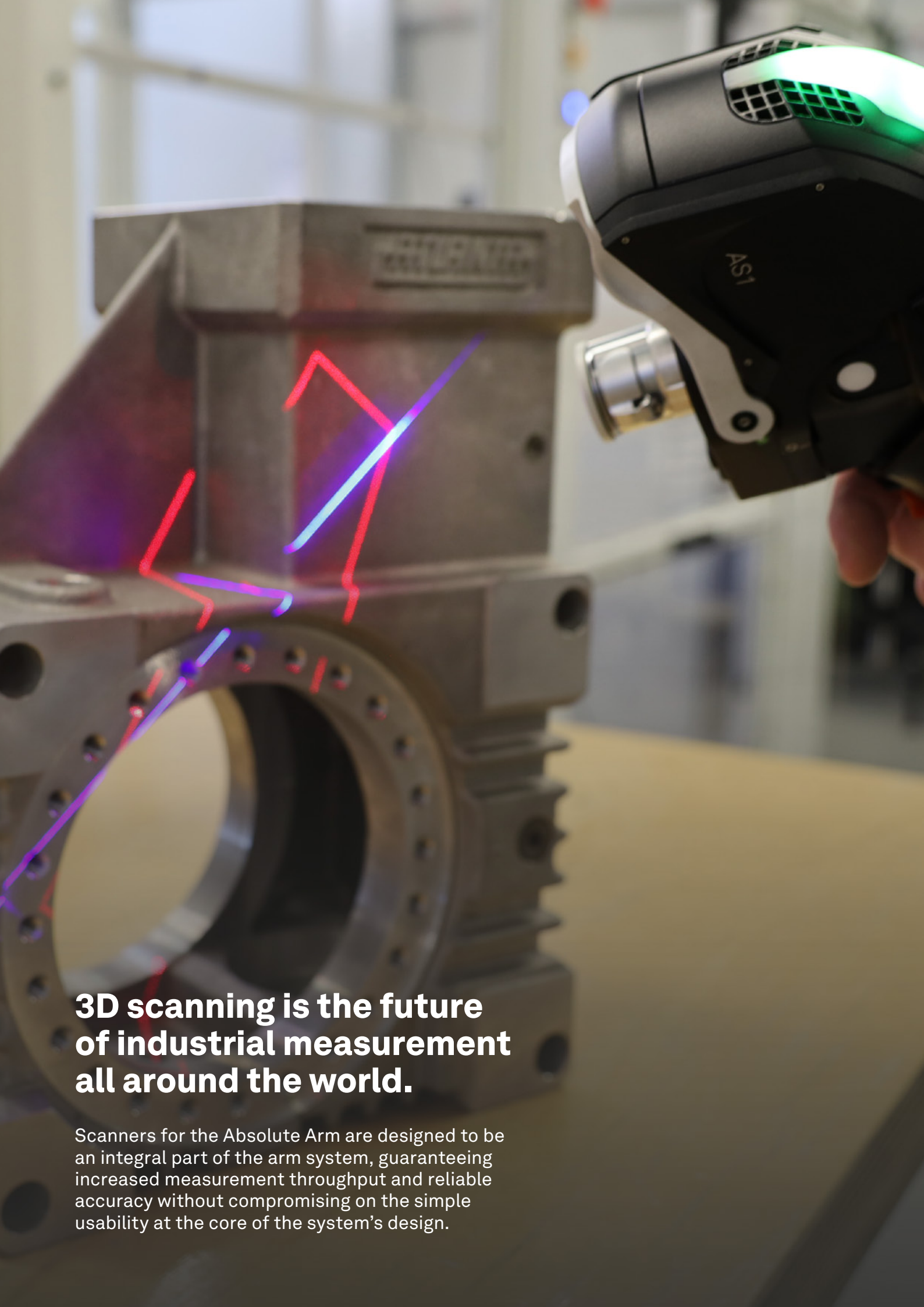
All 7-axis Absolute Arm models are fitted with an OLED touchscreen control and information display panel on the wrist. This allows the operator to quickly change settings and check results without the need to go back-and-forth between the arm and their control computer.

Slide off. Slide on. Scan.

The unique modular wrist of the 7-axis Absolute Arm systems allows for a range of quick and easy customisations, including even removing or changing the scanner unit with just the flip of a lever.

- Quickly switch between laser scanning and touch probing in the same measurement session
- Completely remove a mounted 3D scanner for easier probing in tight areas
- All probes and scanners can be remounted without realignment, allowing for immediate measurement
- Pistol grips are available in three different sizes – choose the most comfortable fit for the user
- Remove the grip completely to measure hard-to-reach areas such as holes and cavities
- The Absolute Scanner AS1 and Absolute Scanner AS1-XL can also be mounted onto an Absolute Positioner AP21 unit and used with a laser tracker for larger-scale measurement





3D scanning is the future of industrial measurement all around the world.

Scanners for the Absolute Arm are designed to be an integral part of the arm system, guaranteeing increased measurement throughput and reliable accuracy without compromising on the simple usability at the core of the system's design.

With the Absolute Scanner AS1, there are no compromises. There's no need to reduce scanning speed to achieve best-quality data, even when using a WiFi connection; no sacrificing usability and productivity in the search for better quality. Just premium engineering that guarantees reliable, high-accuracy results.

Built on Hexagon's unique patented SHINE technology, the AS1 always delivers full scanning performance, even on the most challenging part surfaces. Whether faced with glossy black plastic automotive body parts or moulded carbon-fiber components, the innovative algorithms behind SHINE allow the AS1 to scan with no reduction in quality or productivity. Full frame rate and full laser line width, without spray and without the forced performance reductions that are a hallmark of other scanners.

Absolute Scanner AS1

- ✓ High-quality scan data collected at full speed, whatever the part
- ✓ Scan 99 percent of surface types with default exposure settings thanks to Systematic High-Intelligence Noise Elimination (SHINE) technology
- ✓ Wide scan line for faster part coverage
- ✓ High-quantity data collection without sacrificing data quality
- ✓ Effortlessly removed from the arm for easier probing or large-surface scanning with the AS1-XL
- ✓ Remountable in seconds with no time-wasting realignment
- ✓ Horizontally oriented scan line for more comfortable measurement
- ✓ Projected laser range finder makes correct scanner positioning simple
- ✓ Full-speed scanning performance over WiFi or a single cable
- ✓ IP54 protection rating for measurement in harsh environments
- ✓ Complete System Scanning Certification defined according to ISO 10360-8 Annex D
- ✓ Cross-platform compatibility allows the AS1 to be used with both a portable measuring arm and a laser tracker



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E. Wecker GmbH Maschinenbau
Mobile Zerspanung

HEXAGON

With the Absolute Scanner AS1-XL, the SHINE technology central to the performance of the Absolute Scanner AS1 now reaches a bigger scale. An extra-wide scan line, extended stand-off and flagship-level measurement speed make the AS1-XL a quantum leap forward in large-scale non-contact measurement for portable measuring arms.


Thanks to SHINE, the AS1-XL still delivers rich, clean data from most measurement surfaces without complex settings adjustment. This performance comes built on the same modular platform as the AS1, which means light-weight operation and near-instant hotswapping between laser tracker and portable measuring arm referencing depending on the needs of the application. And with a single-case AS1 | AS1-XL bundle, instant scanner exchange allows for fine feature measurement with the AS1, then large surface inspection with the AS1-XL, then back again in the same measuring session.

Absolute Scanner AS1-XL

- ✓ Metrology-grade 3D scan data at very high speed across large surfaces
- ✓ Easy scanning of almost any surface type or finish using basic settings thanks to Systematic High-Intelligence Noise Elimination (SHINE) technology
- ✓ Extra-wide scan line for faster coverage of large surfaces
- ✓ Large standoff for measurement within deep cavities or other hidden areas
- ✓ Effortlessly removed from the arm for easier probing or finer detailed scanning with the AS1
- ✓ Remountable in seconds with no time-wasting realignment
- ✓ Horizontally oriented scan line for more comfortable measurement
- ✓ Projected laser range finder makes correct scanner positioning simple
- ✓ Full-speed scanning performance over WiFi or a single cable
- ✓ IP54 protection rating for measurement in harsh environments
- ✓ Complete System Scanning Certification defined according to ISO 10360-8 Annex D
- ✓ Cross-platform compatibility allows the AS1-XL to be used with both a portable measuring arm and a laser tracker



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The RS5 Laser Scanner is a general-purpose 3D scanner ideal for less-challenging applications like design modelling, tube or casting measurement, product benchmarking or virtual assembly.

Retaining the trademark flexibility of the Absolute Arm range, the RS5 can be removed for easier handling and measuring in tight spaces just like the flagship Absolute Scanner AS1, and likewise is also quickly remountable with no need for realignment.

Built on reliable technology, the RS5 Laser Scanner is a more affordable alternative to a premium laser scanner.

RS5 Laser Scanner

- ✓ High-quality scan data without high-end investment
- ✓ Wide scan line covers parts quickly
- ✓ Easily removed from the arm for better usability while probing
- ✓ Remountable in seconds with no time-wasting realignment
- ✓ Horizontally oriented scan line for more comfortable measurement
- ✓ Full-speed scanning performance over WiFi or a single cable
- ✓ Complete System Scanning Certification defined according to ISO 10360-8 Annex D



Probing goes portable.

The Absolute Arm is the absolute standard when it comes to reliable high-accuracy touch probe measurement, delivering market-leading accuracy in a portable form factor.

Every arm is supplied with three pre-calibrated touch probes, so measurement can begin immediately. The established TESA kinematic joint for repeatable probe mounting means probes can be hot-swapped quickly and easily, with no need for realignment between changes.

With some 100 probes available within the Absolute Arm accessory range, there's one that suits every measurement need. Straight probes, angled probes, trigger probes, tube probes – all are available at various lengths and tip diameters. Take a look at the comprehensive Absolute Arm Accessories Catalog for more details.

Meet the probing specialist.

The Absolute Arm is also available in a range of dedicated 6-axis models. These probing systems are built on well-established measurement technology and intended for applications where laser scanning is less important.

The Absolute Arm 6-Axis offers the same probing functionality as the full 7-axis models while delivering improved probing accuracy to within just 6 microns. It's also fully upgradeable to entry-level laser scanning with the addition of the HP-L-8.9 Laser Scanner from the Absolute Arm accessories range, and is fully IP54 protected just like the 7-axis models.



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UK
CASE



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GRESSEL gripos



The world's most accurate portable measuring arm, now for anywhere in the world.

Combining ultra-high accuracy with small size, the Absolute Arm Compact is designed for optimum results in tight spaces. And with its full IP54 protection rating, the Compact couldn't be better suited to measurement in machining centres where oil and metal shavings are a constant presence.

The system's integrated base and unique counter-weight balancing system allow for excellent ease-of-use, making on-machine setup simple and delivering fast measurement times. The Compact is also fully compatible with WiFi and battery-operation Control Pack options, as well as the HP-L-8.9 Laser Scanner for entry-level 3D scanning.

And on top of all this, the Absolute Arm Compact is still the world's most accurate portable measuring arm, with accuracy to within just 6 microns. It's an incredible package of advanced portable technology that represents the perfect choice for measuring small-to-medium parts with absolute accuracy.

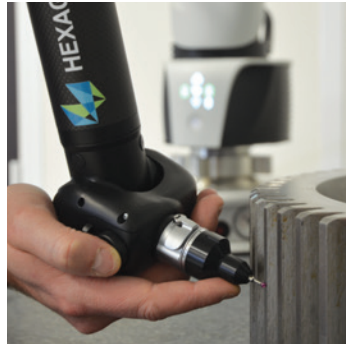
Complementing the metrology toolkit.

The ultra-high-accuracy measurement capabilities and extreme portability of the Absolute Arm Compact make it the perfect companion in CMM applications that require occasional measurements in hard-to-reach areas. That's why we offer the option to supply the Compact arm with full ISO 10360-2 certification, allowing users to maintain certification consistency while benefiting from its unique combination of portability and accuracy.

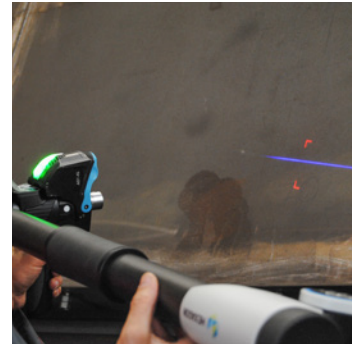
Applications

Made to measure everywhere.

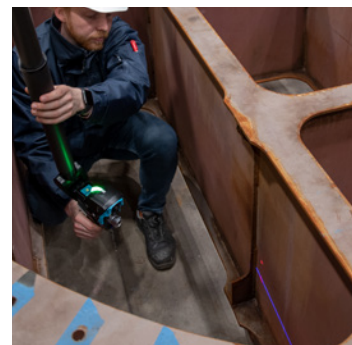
The Absolute Arm range is a single solution to measurement challenges across a wide range of industries and applications, in even the harshest measurement environments.



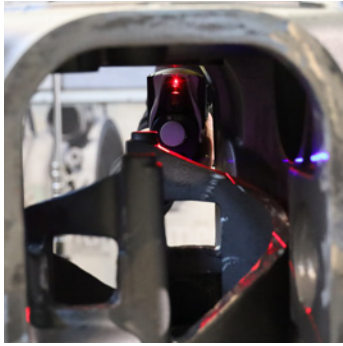
Jig and fixture
Build and inspect



Sheet metal
Mold and die
Shop floor



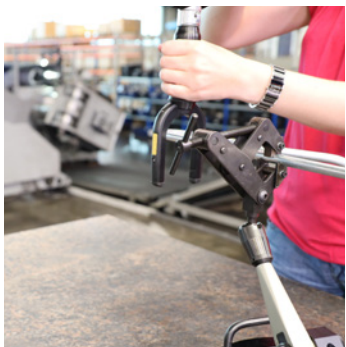
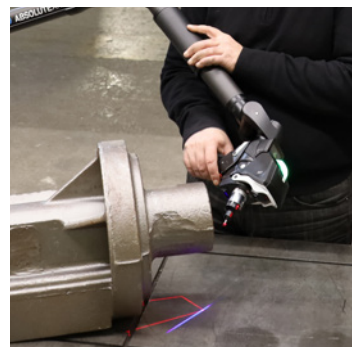
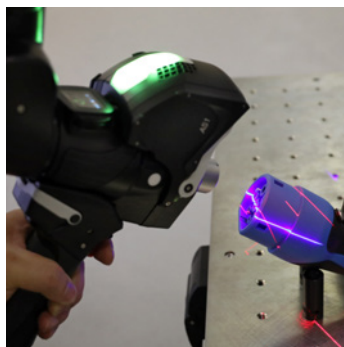
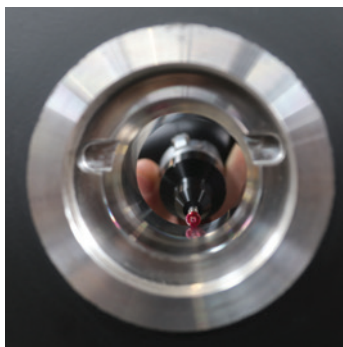
Additive manufacturing
Rectangle-section tubes



Composite inspection
In-process checks
Digitizing



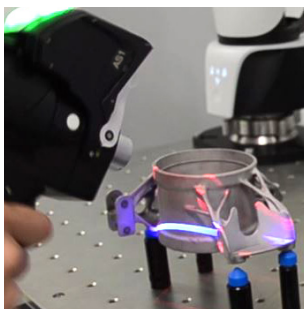
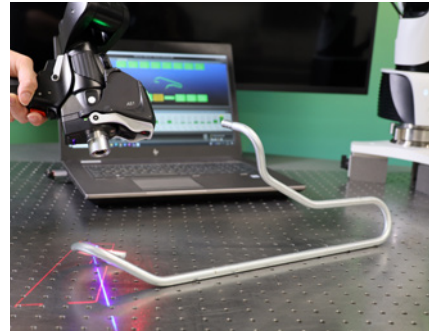
Maintenance
and repair
Reverse engineering
Virtual assembly



CAD-to-part
Gear measurement
On-machine
verification

Special application solutions

The innovative technical features and accessories available with an Absolute Arm support a range of special applications, delivering key productivity improvements in sectors where a dedicated solution can deliver great improvements.



Additive manufacturing

Very high density scan data has a vital role to play in the emerging field of additive manufacturing, allowing even small physical details to be captured so the final 3D dataset is more complete and (in the case of metal printing) can be compensated with greater accuracy.



Reverse engineering

Complete part data at sub-millimeter accuracy is key for high-quality reverse engineering – something that can be delivered quickly and reliably by an Absolute Arm scanner.



On-machine verification

With the flexible size and integrated base of the Absolute Arm, measurements can be made directly on a CNC milling machine, improving productivity by tightening the feedback loop of inspection and production adjustment to a single user at a single station.

Series, sizes and setup

The Absolute Arm is available in 3 different series, each representing a different level of accuracy. Users can then choose from 7 different arm sizes, offering measurement volumes between 1.2 and 4.5 meters in diameter. Almost every one of those combinations of series and size is then available in both 7-axis or 6-axis models for scanning or probing, depending on the users measurement priorities.



87 series

Ultimate solution for portable high-accuracy measurement.

85 series

Perfect balance between value for money and accurate measurement.

83 series

Entry-level measurement accuracy.

	83	85	87
1.2 m	✓	✓	
2.0 m	✓	✓	
2.5 m	✓	✓	✓
3.0 m	✓	✓	✓
3.5 m	✓	✓	✓
4.0 m	✓	✓	✓
4.5 m	✓	✓	✓

Available measurement volumes for each Absolute Arm series.

Volume versus reach

Some manufacturers quote their arm's maximum reach as its measurement volume. With the Absolute Arm, the quoted measurement volume represents the largest area within which reliable accurate measurement is feasible, rather than just the maximum possible horizontal extension of the arm.



Protecting absolute accuracy

In a first for the world of portable measuring arms, all Absolute Arm systems are now fully IP54-rated, guaranteeing protection against dust and moisture.

The Absolute Scanner AS1 and AS1-XL also offer IP54-level protection, for high-productivity scanning jobs that must be carried out in challenging environments such as workshops and foundries.



4 = Splashing water
Water splashing against the enclosure from any direction will have no harmful effect.

5 = Dust protection
Entry of dust is not entirely prevented, but it must not enter in a quantity that is sufficient to interfere with satisfactory use of the equipment.

What is an IP rating?

Defined in IEC 60529, IP, or Ingress Protection, Codes classify the protection afforded by casings and enclosures in an attempt to improve on vague marketing terms like "waterproof". Every IP Code is made up of two digits, each of which signifies the level of a different type of protection.

Solid particle protection

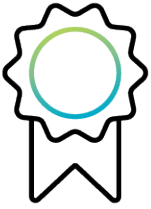
The first digit indicates protection against access to hazardous parts and harmful ingress of solid materials such as dust.

Liquid ingress protection

The second digit indicates protection against the harmful ingress of liquids, principally water.

The IP54 rating of the Absolute Arm system and a scanner like the Absolute Scanner AS1 or AS1-XL makes it an ideal solution for measurement in areas where moisture and dust are unavoidable. Combined with the Absolute Arm's market-leading guaranteed operability in environmental temperatures from 5°C up to 45°C, there's no better measuring system for harsh environments.





Certifying absolute accuracy

All Absolute Arm systems are produced and delivered in line with fully traceable and internationally recognized certifications, giving users complete confidence in the reliability of their measurements.

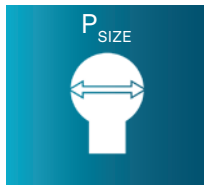
ISO 10360-12

As standard, probing accuracy certification is in line with the rigorous ISO 10360-12 test for defining the probing accuracy of portable measuring arms.

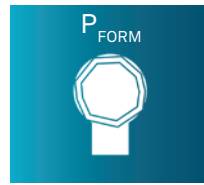
This is an extremely demanding and internationally recognized standard that requires certified length and sphere artifacts be measured multiple times in different positions within the arm measurement volume with a touch probe. The results of these measurements provide four accuracy results that together represent the arm's overall accuracy for contact measurement.



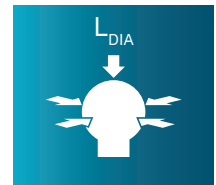
The E_{UNI} value is the maximum permissible error for unidirectional length measurements. It therefore most closely reflects most measurement needs.



The P_{SIZE} value is the maximum permissible error for measuring the diameter of a sphere. It therefore signifies the accuracy of feature measurements.



The P_{FORM} value is the maximum permissible error for the form of a sphere. This is a value that defines the dispersion accuracy of the arm.



The L_{DIA} value is the maximum permissible error for the articulation location. It therefore represents the repeatability of the arm.

ISO 10360-8

A full system scanning accuracy certification in line with the ISO 10360-8 Annex D standard is supplied with every Absolute Arm scanning system. This represents the global accuracy of the arm and scanner together. The test involves measuring a certified sphere artifact with five different arm articulations, in different locations throughout the arm measurement volume. A certified sphere artifact is supplied with every Absolute Arm scanning system.

ISO 10360-2

The Absolute Arm Compact is available with optional ISO 10360-2 certification. This is a CMM-type certification that quotes the arm accuracy according to a variable L, where L is equal to the length of measurement that is being performed. A higher L-value denotes a larger measurement distance, such that ISO-certified accuracy increases with lower L-values. This is a useful option for users who plan to use their Absolute Arm Compact in conjunction with a bridge, gantry, vision or horizontal-arm CMM.

ISO 17025

Every Absolute Arm is manufactured in a production environment certified to ISO 17025.

Patent notice

Products described in this brochure may be covered by one or more of the following U.S. patents: 7779548 | 8122610 | 7908757 | 8099877 | 10,302,745 B2 | 10,323,927 B2 | 2021122059 | 2021123719 | 2021122057 | 2021122060 | 2021122058 | and other U.S. and foreign patents pending.

Making the most of portable measuring arm technology

Driven by a truly end-to-end approach to innovation, Hexagon's wide range of accessories for portable measurement arms reaches from added functionality to improved productivity while covering every need in between.

Mounting the Absolute Arm

A selection of bases, tripods and stands is compatible with every Absolute Arm, including a convenient vacuum mount, all attachable through the specially designed mounting ring.



Large-volume measurement

Volume expansion accessories allow the Absolute Arm to measure parts and objects beyond its standard reach.

Leap Frog Kit

Extended measurement can be achieved with a Leap Frog Kit that allows the arm to measure from different stations.





Buy Absolute Arm accessories online | shop.hexagonmi.com

Hexagon's Manufacturing Intelligence online shop offers a streamlined search, order and delivery service for a wide range of accessories and spare parts in many countries worldwide.

- Quickly find the right inspection solution with the shop's state-of-the-art search function: filter by price, radius, thread, and other criteria to pinpoint the exact product required
- Fast UPS dispatch
- Easy bulk purchase via CSV file uploads
- Convenient payment – on account or by credit card

Whether buying in bulk or single items, shop.hexagonmi.com takes the time and stress out of securing measuring equipment.

Portable workstations

Hexagon portable base stations provide the ideal workplace for your portable measuring arm. Available in a number of sizes and configurations, they have a rigid design and are fully rust-proofed. Stable, lockable wheels and a convenient handle allows for easy movement and secure stowing.



Absolute Arm specifications

Absolute Arm 7-Axis accuracy and size specifications

	Model	E _{UNI} ¹	P _{SIZE} ²	L _{DIA} ³	P _{FORM} ⁴	AS1 SSA ⁵	AS1-XL SSA ⁵	RS5 SSA ⁵	Max. reach
83 series	8320-7	0.039 mm	0.015 mm	0.048 mm	0.033 mm	0.057 mm	-	0.059 mm	2.48 m
	8325-7	0.048 mm	0.019 mm	0.057 mm	0.038 mm	0.062 mm	0.114 mm	0.065 mm	2.98 m
	8330-7	0.064 mm	0.027 mm	0.086 mm	0.049 mm	0.078 mm	0.142 mm	0.088 mm	3.48 m
	8335-7	0.082 mm	0.035 mm	0.108 mm	0.060 mm	0.095 mm	0.169 mm	0.100 mm	3.98 m
	8340-7	0.104 mm	0.043 mm	0.134 mm	0.073 mm	0.113 mm	0.198 mm	0.116 mm	4.48 m
	8345-7	0.135 mm	0.053 mm	0.168 mm	0.090 mm	0.155 mm	0.236 mm	0.164 mm	4.98 m
85 series	8520-7	0.029 mm	0.010 mm	0.038 mm	0.021 mm	0.039 mm	-	0.043 mm	2.48 m
	8525-7	0.031 mm	0.012 mm	0.048 mm	0.025 mm	0.045 mm	0.097 mm	0.046 mm	2.98 m
	8530-7	0.053 mm	0.020 mm	0.080 mm	0.035 mm	0.061 mm	0.129 mm	0.063 mm	3.48 m
	8535-7	0.064 mm	0.024 mm	0.096 mm	0.043 mm	0.075 mm	0.147 mm	0.076 mm	3.98 m
	8540-7	0.081 mm	0.029 mm	0.117 mm	0.050 mm	0.085 mm	0.159 mm	0.087 mm	4.48 m
	8545-7	0.113 mm	0.040 mm	0.140 mm	0.065 mm	0.134 mm	0.189 mm	0.141 mm	4.98 m
87 series	8725-7	0.027 mm	0.011 mm	0.042 mm	0.021 mm	0.041 mm	0.087 mm	0.042 mm	2.98 m
	8730-7	0.048 mm	0.016 mm	0.072 mm	0.032 mm	0.054 mm	0.103 mm	0.056 mm	3.48 m
	8735-7	0.060 mm	0.019 mm	0.087 mm	0.038 mm	0.065 mm	0.121 mm	0.068 mm	3.98 m
	8740-7	0.075 mm	0.025 mm	0.106 mm	0.043 mm	0.076 mm	0.138 mm	0.078 mm	4.48 m
	8745-7	0.104 mm	0.035 mm	0.125 mm	0.050 mm	0.115 mm	0.155 mm	0.121 mm	4.98 m

3D scanner specifications

	AS1	AS1-XL	RS5	HP-L-8.9
Scanner type	Blue laser line scanner	Blue laser line scanner	Red laser line scanner	Red laser line scanner
Accuracy	0.013 mm (P _{Form.Sph.1x25:0DS}) ⁹	0.134 mm (P _{Form.Sph.1x25:0DS}) ⁹	0.028 mm (2σ)	0.04 mm (2σ)
Point acquisition rate	up to 1.2 million points/s	up to 1.2 million points/s	up to 752 000 points/s	45 000 points/s
Points per frame	max. 4000	max. 4000	max. 7520	max. 750
Frame rate	max. 300 Hz	max. 300 Hz	max. 100 Hz	max. 60 Hz
Line width (mid)	150 mm	600 mm	115 mm	80 mm
Standoff	165 ± 50 mm	700 ± 300 mm	165 ± 50 mm	135 ± 45 mm
Minimum point spacing	0.027 mm	0.080 mm	0.011 mm	0.080 mm
System scanning certification	yes	yes	yes	no
Laser class	2	2	2M	2
Protection rating	IP54	IP54	-	-
Operating temperature	5-45°C	5-45°C	5-40°C	5-40°C
Weight	0.4 kg	0.46 kg	0.4 kg	0.32 kg

Absolute Arm 6-Axis accuracy and size specifications

	Model	E _{UNI} ¹	P _{SIZE} ²	L _{DIA} ³	P _{FORM} ⁴	Max. reach
83 series	8312-6	0.022 mm	0.009 mm	0.021 mm	0.014 mm	1.49 m
	8320-6	0.033 mm	0.012 mm	0.040 mm	0.024 mm	2.23 m
	8325-6	0.042 mm	0.017 mm	0.047 mm	0.034 mm	2.73 m
	8330-6	0.056 mm	0.022 mm	0.062 mm	0.048 mm	3.23 m
	8335-6	0.070 mm	0.030 mm	0.079 mm	0.059 mm	3.73 m
	8340-6	0.085 mm	0.037 mm	0.095 mm	0.069 mm	4.23 m
	8345-6	0.105 mm	0.048 mm	0.110 mm	0.086 mm	4.73 m
85 series	8512-6	0.018 mm	0.006 mm	0.016 mm	0.011 mm	1.49 m
	8520-6	0.023 mm	0.008 mm	0.030 mm	0.017 mm	2.23 m
	8525-6	0.028 mm	0.010 mm	0.035 mm	0.020 mm	2.73 m
	8530-6	0.040 mm	0.014 mm	0.049 mm	0.028 mm	3.23 m
	8535-6	0.053 mm	0.018 mm	0.066 mm	0.036 mm	3.73 m
	8540-6	0.065 mm	0.022 mm	0.082 mm	0.041 mm	4.23 m
	8545-6	0.080 mm	0.028 mm	0.102 mm	0.050 mm	4.73 m
87 series	8725-6	0.025 mm	0.009 mm	0.028 mm	0.017 mm	2.73 m
	8730-6	0.036 mm	0.012 mm	0.044 mm	0.025 mm	3.23 m
	8735-6	0.048 mm	0.015 mm	0.061 mm	0.032 mm	3.73 m
	8740-6	0.061 mm	0.019 mm	0.075 mm	0.036 mm	4.23 m
	8745-6	0.074 mm	0.026 mm	0.094 mm	0.046 mm	4.73 m

Absolute Arm Compact 10360-2 accuracy specifications

Model	MPE _p ⁷	MPE _e ⁸
8312	0.008 mm	5+L/40 <0.018 mm
8512	0.006 mm	5+L/65 <0.015 mm

Absolute Arm technical specifications

Operating temperature	5 to 45°C
Storage temperature	-30 to +70°C
Operational elevation	up to 2000 m
Relative humidity	10 to 90% non-condensing
Protection rating	IP54
Marks of conformity	CE – FCC – IC
Power requirement	110-240 V

¹E_{UNI} Maximum permissible longitudinal error of measurement – according to ISO 10360-12:2016

²P_{SIZE} Maximum permissible probe deviation, size – according to ISO 10360-12:2016

³L_{DIA} Maximum permissible probe deviation, position – according to ISO 10360-12:2016

⁴P_{FORM} Maximum permissible probe deviation, shape – according to ISO 10360-12:2016

⁵SSA Scanning System Accuracy: L_{DIA} according to ISO 10360-8 Annex D

⁶Weight Weight without scanner

⁷MPE_p Maximum permissible error, probing – according to ISO 10360-2

⁸MPE_e Maximum permissible error, length measurement – according to ISO 10360-2

⁹P_{FORM} Based on a part of the ISO-10360 standard

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